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# **Ion beam assisted synthesis of nanoprecipitates by dual beam irradiation**

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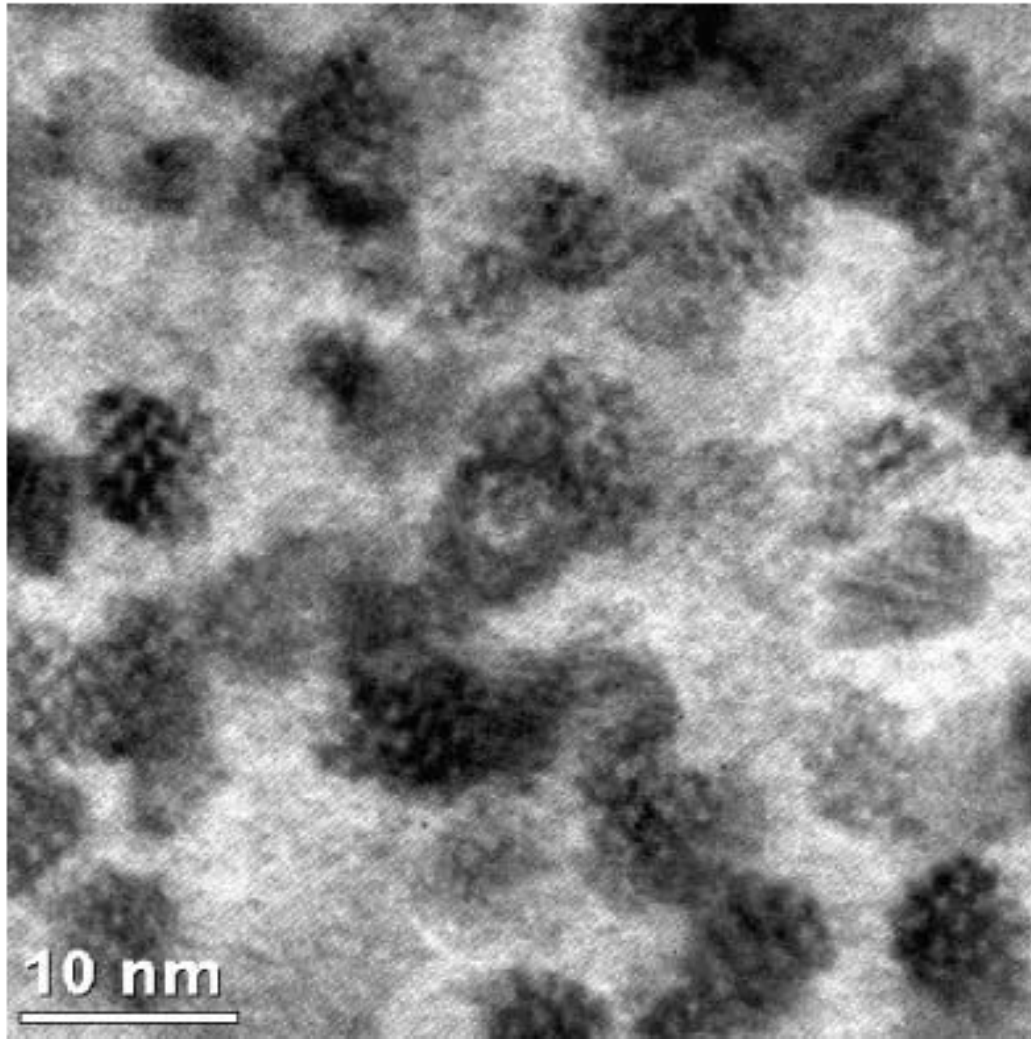
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# Motivations

- **From a fundamental point of view: To improve our understanding of the growth mechanisms of nanophases assisted by ion beam (co)irradiation**
- **From an application point of view: Ceramic nanoprecipitate dispersions in metallic matrices are known to enhance both the mechanical properties and the radiation tolerance**

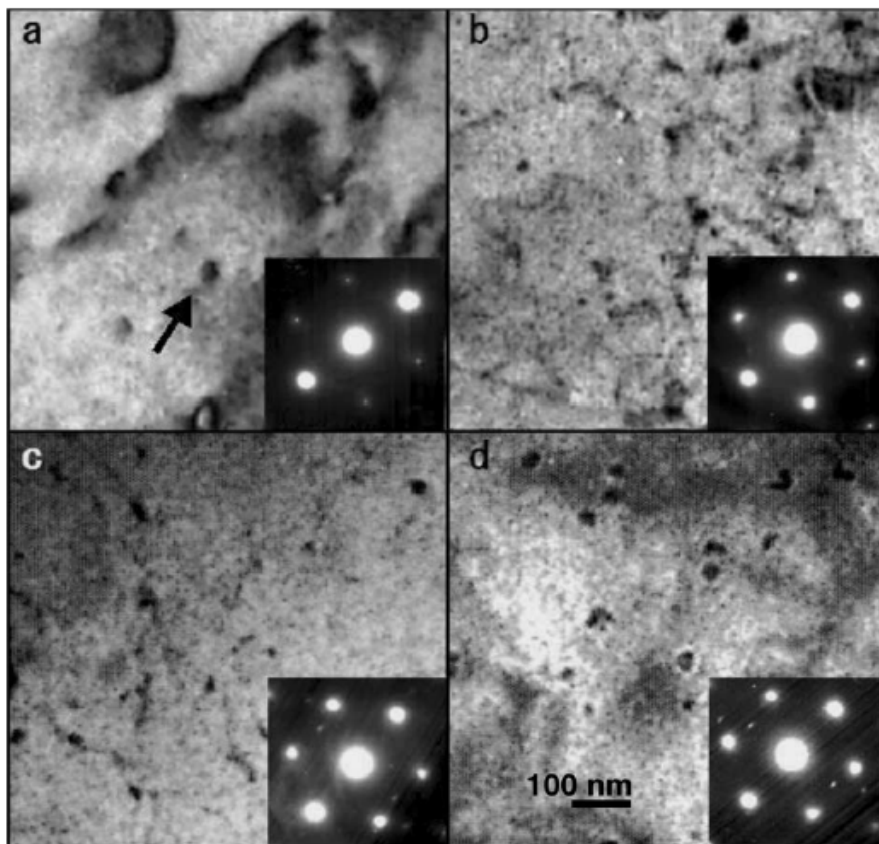
# Two pioneering works

- **R. Kögler, Appl. Phys. A76, 2003, 827 and Nucl. Instrum. Meth. Phys. Res. B206, 2003, 989**
- **SiC in Si by 360 keV C<sup>+</sup> and 1.5 MeV Si<sup>+</sup> co-implantation at 450 C**
- **$8.41 \times 10^{16}$  C/cm<sup>2</sup> and  $2 \times 10^{16}$  Si/cm<sup>2</sup>**
- **AES, XRD and TEM**
- **D. Sakuma, J. Nucl. Mater. 329-333, 2004, 392**
- **Y<sub>2</sub>O<sub>3</sub> in Fe alloy by 400 keV Y<sup>+</sup> and 83 keV O<sup>+</sup> co-implantation**
- **$1.0 \times 10^{16}$  Y/cm<sup>2</sup> and  $1.5 \times 10^{16}$  O/cm<sup>2</sup>**
- **Post-annealing 300 – 1300K**
- **TEM**



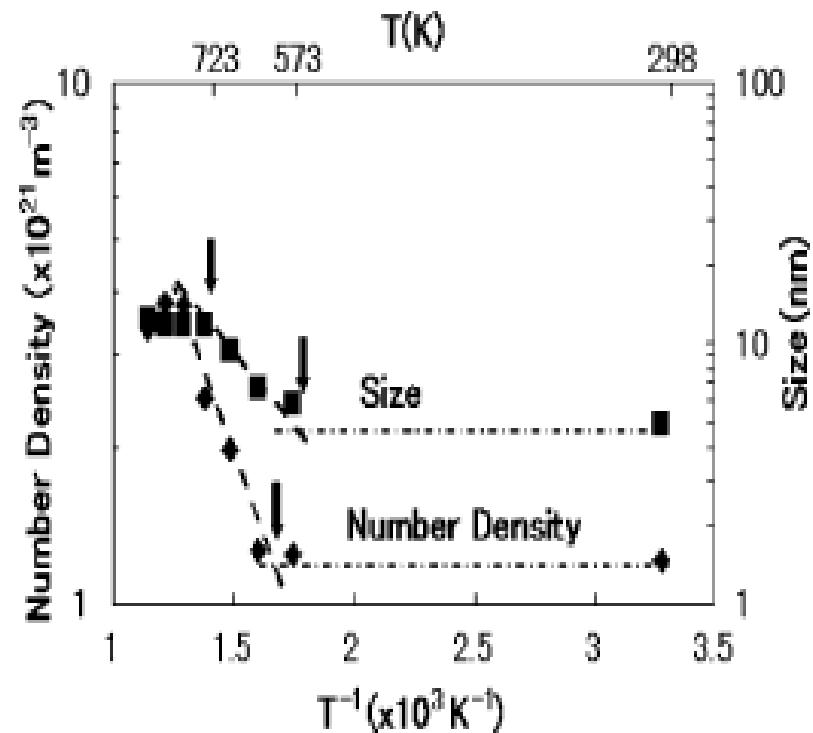
**R. Kögler**

**HREM image of the depth position  $x = 0.75 \mu\text{m}$  (C range above the first damage layer) of sample C + SiHE, showing a high density of SiC precipitates with a Moiré pattern**



Nano-oxide particle structure during in situ annealing:  
 a) before annealing, b) annealed at 573 K, c) 623 K and d)  
 673 K.

**D. Sakuma**

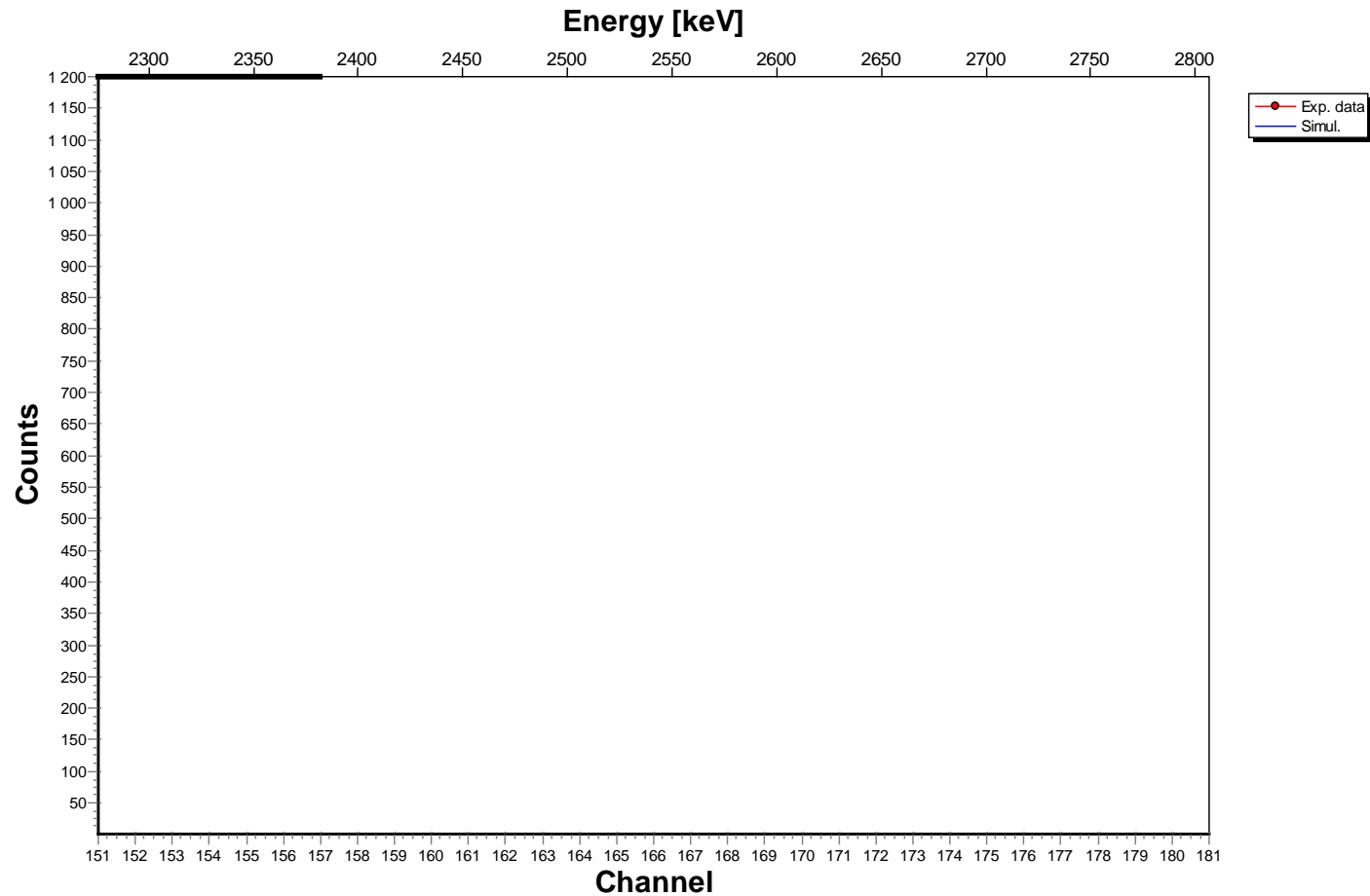


The particle number density and average size  
 for thin specimens as a function of the in situ  
 Temperature.

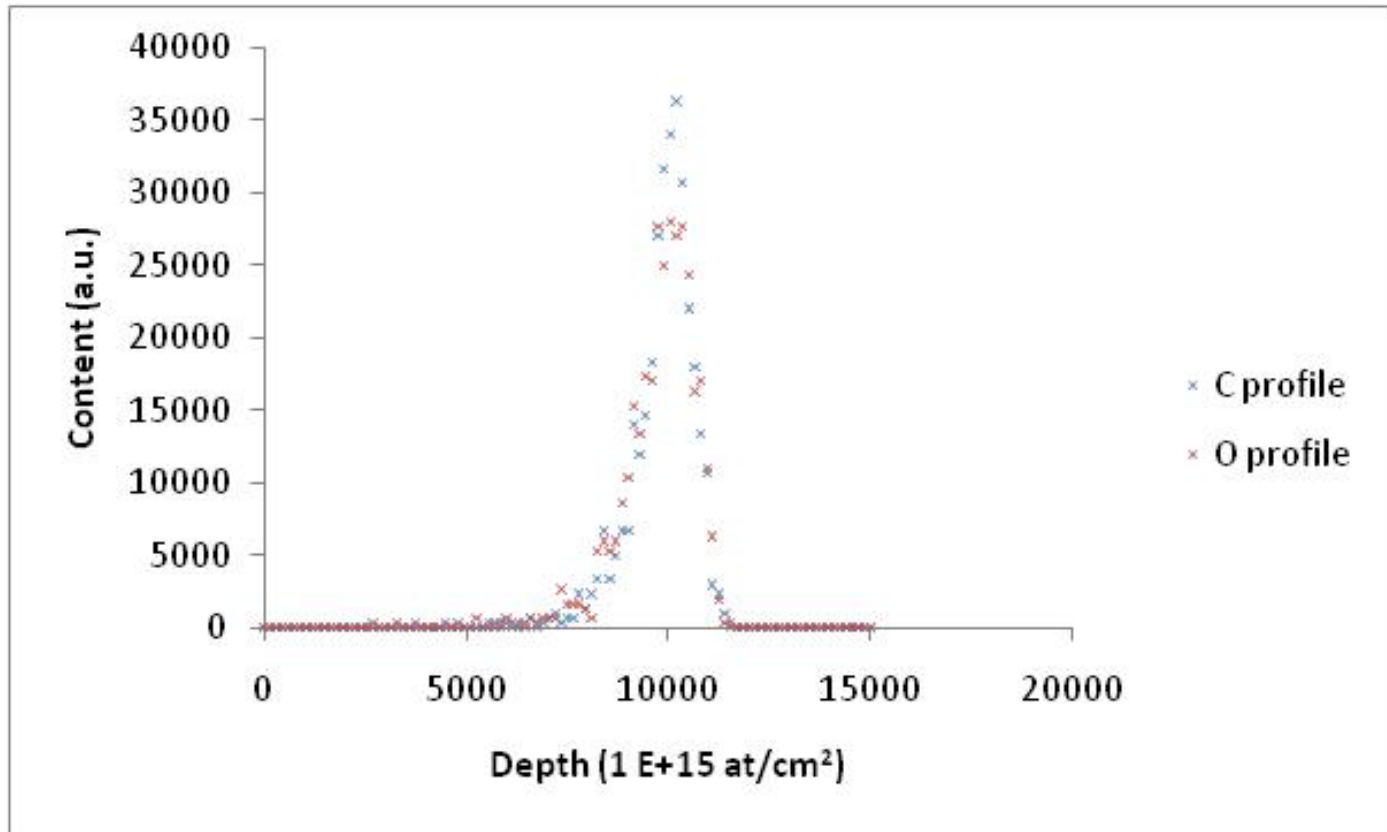
# This work

- **SiC in Si (100) by 1.5 MeV C<sup>+</sup> (Épiméthée) and 2.5 MeV Si<sup>+</sup> (Japet) co-implantation and SiO<sub>2</sub> in Si(100) by 1.7 MeV C<sup>+</sup> (Épiméthée) and 2.5 MeV Si<sup>+</sup> (Japet) co-implantation at RT**
- **3.0 x 10<sup>16</sup> C or Si/cm<sup>2</sup> – 2.5 x 10<sup>16</sup> Si/cm<sup>2</sup> – 5.0 x 10<sup>16</sup> O/cm<sup>2</sup>**
- **Post annealing at 1000 C for 3 hours under Ar**
- **Characterization task: XRD, NRA and Raman microspectrometry**

# First results (1): NRA

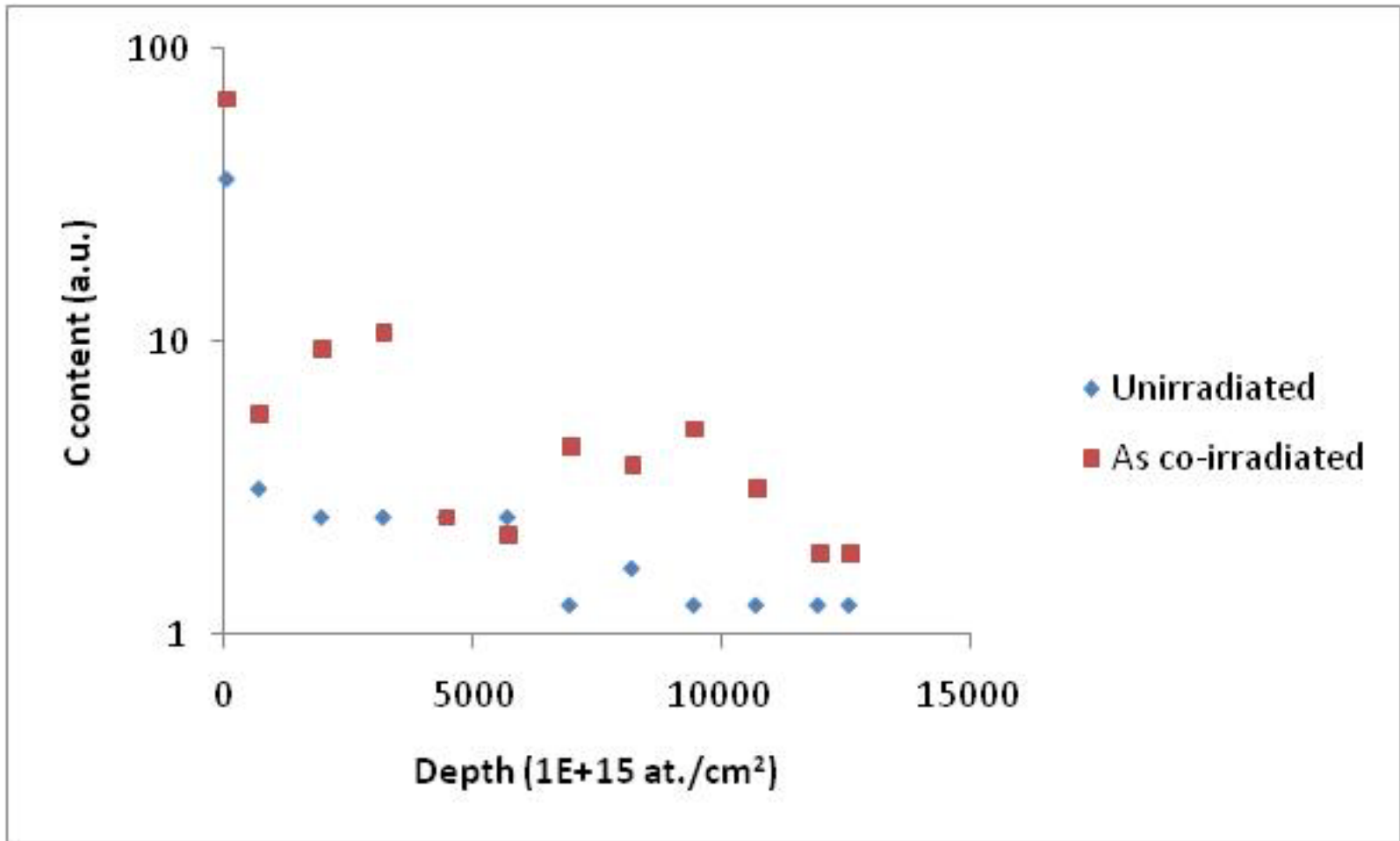


**Example of SIMNRA fitting: Si + C co-irradiated Si before annealing**



**Theoretical C and O depth profiles extracted from SRIM calculations**



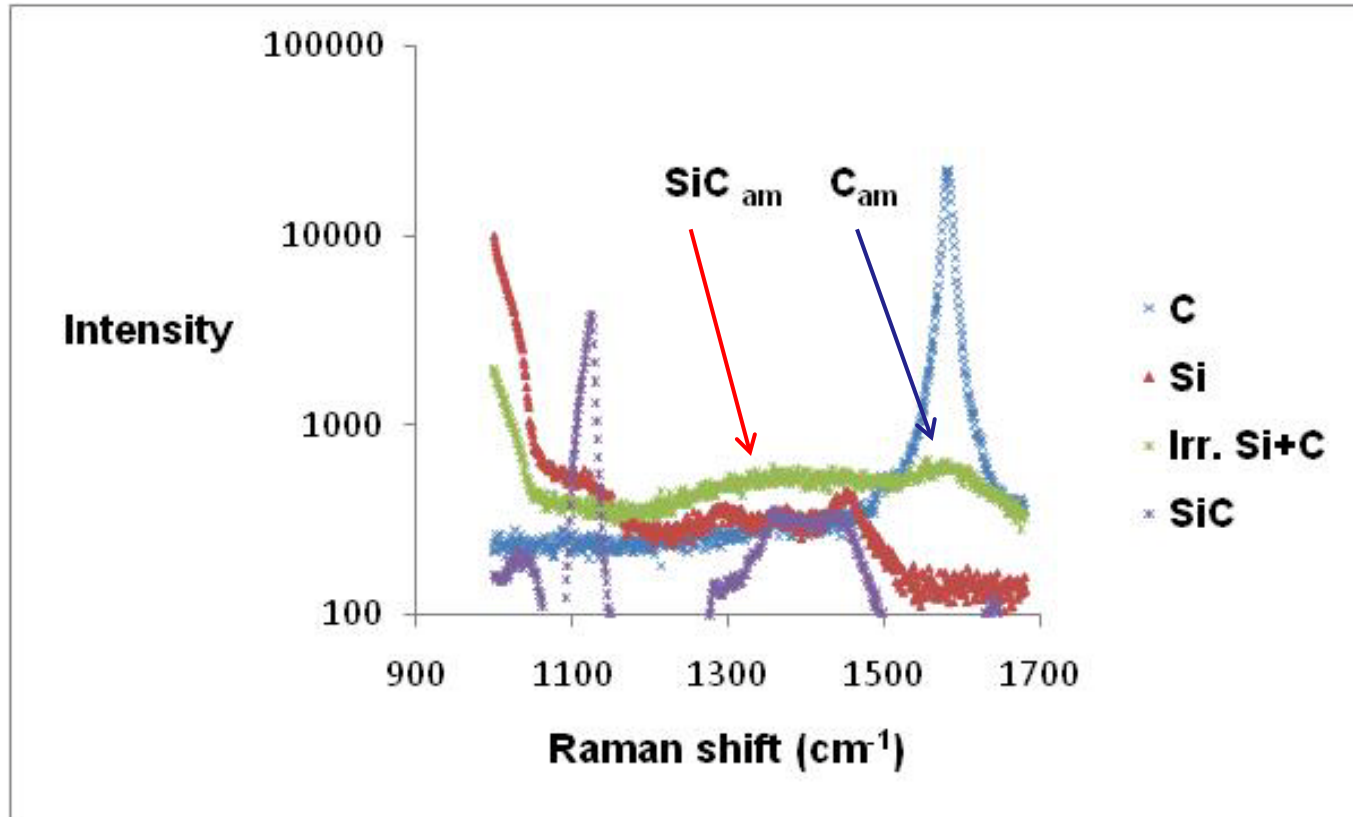


**Experimental C depth profiles extracted from SIMNRA fitting**

## **Main observations**

- **Carbon atoms (contamination) present on the surface of Si(100) have been incorporated within the substrate**
- **The carbon depth profile obtained before annealing (SIMNRA fitting) is much more larger than the predicted one (SRIM calculation)**
- **Concerning the Si + O co-irradiated substrate, a redistribution of O atoms also occurs during the co-irradiation**

# First results (2): Raman microspectrometry



## Main observations

- The characteristic Raman bands for  $\text{SiC}_{\text{am}}$  and  $\text{C}_{\text{am}}$  are detected on the Si + C co-irradiated Si (100) substrate
- Comparing these data with those from pure graphite, polycrystalline SiC and virgin Si (100) substrate, we can assess the formation of both amorphous SiC and C within Si after the co-irradiation ( $|\Delta G_{\text{fSiC}}| \sim 0.64 \text{ eV}$ )
- In the case of the Si + O co-irradiation, the Si – O Raman bands are not visible on the spectrum registered just before annealing ( $|\Delta G_{\text{fSiO}_2}| \sim 8.91 \text{ eV}$ )

# What is still to be performed?

- **Co-irradiation Si + C:**
  - ☺ **Post-annealing characterization by NRA and Raman microspectrometry**
  - ☺ **TEM examinations**
  
- **Co-irradiation Si + O**
  - ☹ **As co-irradiated characterization by NRA (Si NRA contributions)**
  - ☺ **As co-irradiated characterization Raman microspectrometry**
  - ☺ **Annealing treatment**
  - ☺ **Post-annealing characterization by NRA and Raman microspectrometry**
  - ☺ **TEM examinations**

# Future works

- **TiC or TiN in UHP Fe or model Fe-xCr alloy (with  $5 \leq x \leq 20$ ) by Ti/C or TiN co-implantation ( $|\Delta G_f \text{TiC}| \sim 1.88 \text{ eV}$ ,  $|\Delta G_f \text{TiN}| \sim 3.22 \text{ eV}$ )**
- **Parametric study:  $R_p$ , dose rate, total dose, co-irradiation T, annealing conditions**
- **Extension to nanoprecipitate assisted synthesis for other carbide or nitride with a low enthalpy formation as WC ( $|\Delta G_f \text{WC}| \sim 0.45 \text{ eV}$ )**

**Post-doctoral work by Gihan VELISA at JANNUS Saclay  
(from November 2011 to October 2013)**